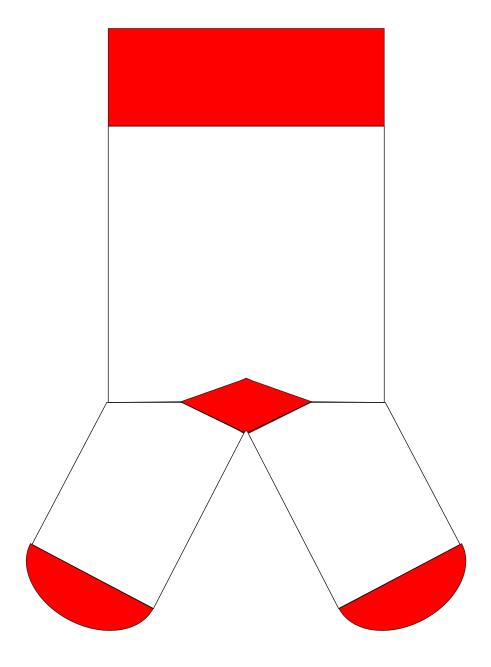
#### **Artwork Layout**

NOTE: ART SHOWN AT 50%

SOCK SIZE: AI: 20 cm, AFT: 16 cm, D: 8.5 cm, DFR: 8.5 cm

CUFF SIZE: 5 cm H

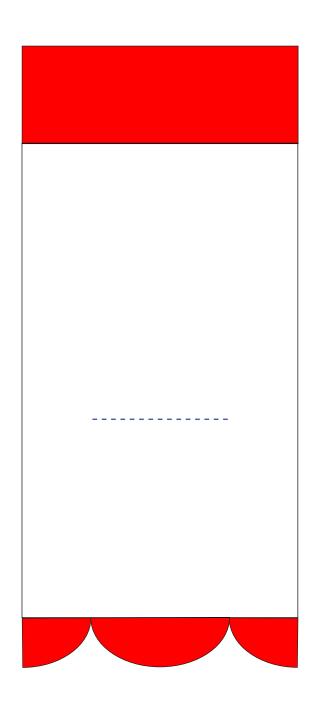


#### Flat Artwork Layout

NOTE: ART SHOWN AT 50%

SOCK SIZE: AI: 20 cm, AFT: 16 cm, D: 8.5 cm, DFR: 8.5 cm

CUFF SIZE: 5 cm H



#### **HOW TO USE**

- 1. Use the reference sock to understand what each part of the template represents.
- 2. Please ensure your design is continuous around the entire sock. Keep in mind the sock is a tube.
- 3. ONLY SAVER SOCK COLORS CAN BE USED FOR THESE SOCKS! Please use only the colors provided in the attached colors palette when choosing your sock colors.
- 4. Please limit your design to 6 total colors NOTE: Toe, heel and cuff colors are included in the 6 colors.
- 5. Use the guide in the reference sock and template to ensure your designs meet minimum text and line size.
  - -All text that is straight must be at least .4" IN or 1 CM in height.
  - -Diagonal text must be a minimum of .6" IN or 1.5 CM in height.
  - -Lines must be at least .062" IN or .15 CM in width.
- 6. The toes and heel cannot be printed on.
- 7. The cuff can be printed, however, more spandex is used in the knitting process in the cuff which results in some distortion of any printing within it.

# SAVER SOCKS COLOR CHOICES

Q389 (L58)	Q056 (L94)	Z060 (M144)	S066 (D22)	S068 (D302)	S107 (D330)	S097 (D73)
PMS 2050 C	PMS 197 C	PMS 7424 C	PMS 227 C	PMS 2048 C	PMS 512 C	PMS 7641 C
Light Pink	Bubblegum	Katie	Raspberry	Rhubarb	Barney	Crimson
S076 (D57)	S094 (D125)	Z071 (M150)	S375 (D72*)	S039 (D284)	S080 (D303)	S077 (D136)
PMS 1795 C	PMS 7580 C	PMS 2029 C	PMS Bright Red C	PMS 151 C	PMS 201 C	PMS 200 C
Ketchup	Rust	Alaskan Salmon	Florescent Orange	Tangerine	Holiday Red	Warm Red
Q012 (L89)	Q031 (L212)	Z025 (M160)	Z042 (M159)	S040 (D187*)	Z024 (M60)	Z020 (M67)
PMS 7401 C	PMS 2015 C	PMS 137 C	145 C	PMS 165 C	PMS 116 C	PMS 101 C
Buttercup	Peach	Marigold	Pumpkin Pie	Cheeto	Sunflower	Yellow
Z019 (M90)	Q172 (L219)	Z466 (D28*)	S178 (D270)	Z187 (M267)	Z189 (M268)	S179 (D27)
PMS 601 C	PMS 7486 C	PMS 7488 C	PMS 2272 C	PMS 2303 C	PMS 2280 C	PMS 348 C
Lemon Tarte	Pistachio Gelato	Slime	Fresh Grass	Chartreuse	Moss	Shannon
Q198 (L88)	Z199 (M83)	Z166 (M318)	S455 (D267)	S192 (D137)	S210 (D24)	Z357 (M43*)
PMS 2413 C	PMS 326 C	PMS 7696 C	PMS 2230 C	PMS 3425 C	PMS 2411 C	PMS 297 C
Bermuda	Amalfi	Avize	Teal	Keltic	Deep Forest	Prince George
Q161 (L81)	Z165 (M311)	Q156 (317)	Q131 (L76)	S479 (M315*)	S139 (D233)	Z167 (M110)
PMS 324 C	PMS 3105 C	PMS 545 C	PMS 283 C	PMS 2382 C	PMS 7686 C	PMS 311 C
Belize	Turquoise	Cloud Blue	Periwinkle	Atlantic	Erin	Pulitzer Blue
S153 (M274)	S145 (D77)	Q114 (L85)	Q113 (L84)	Z115 (M153)	S119 (D260)	Z356 (M230*)
PMS 2203 C	PMS 2718 C	PMS 271 C	PMS 2635 C	PMS 7676 C	PMS 2583 C	PMS 2123 C
Cerulean	Hydrangea	Lavendar	Lilac	Iris	Grape Juice	Orchid
S149 (D170)	S150 (D52)	S359 (D322)	S140 (D320)	S122 (D156)	S116 (D210)	Q008 (L97)
PMS 2748 C	PMS 3581 C	PMS 3597 C	PMS 540 C	PMS 2112 C	PMS 2104 C	PMS 2309 C
Royal Blue	Crew	Sterling	Ink	Deep Purple	Provence	Cream
Q221 (L197)	Q217 (L30)	Q233 (L252)	S238 (D292)	S248 (D280)	S111 (D258)	S252 (D295)
PMS 4685 C	PMS 466 C	PMS 2312 C	PMS 477 C	PMS 7589 C	PMS 7428 C	PMS 7517 C
Sand	Straw	Cafe Au Lait	Cinnamon	Milk Chocolate	Merlot	Coffee
S501 (D51)	Z311 (M45)	S443 (D343)	S435 (D155)	Q288 (L236)	Q268 (L86)	Z312 (M39)
PMS 296 C	PMS 2156 C	PMS Cool Gray 11 C	PMS Cool Gray 10 C	PMS 4276 C	PMS Cool Gray 3 C	PMS 5405 C
Suit Jacket	Blue Gravel	Elephant	Taupe	Tin	Frost	Slate
Black	B003					2.3.0

<sup>\*</sup>Please reference the following PMS colors using a current Pantone book for color matching against our stock Saver colors. Because of the difference in printing processes from paper to yarn, these charts will not match the final colors exactly. If you have questions or concerns about color matching, please consult with your Sales Rep or request a pre-production sample with your order.

Crisp White

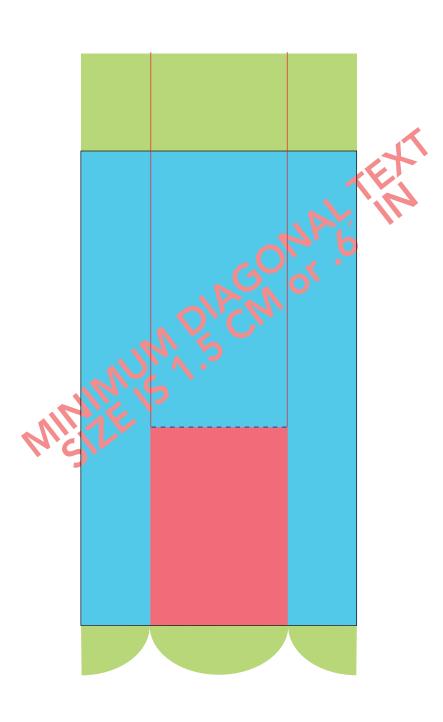
#### REFERENCE GUIDE



#### REFERENCE GUIDE

MINIMUM LINE SIZE IS .15 CM or .062" IN USE THESE LINES AS GUIDES



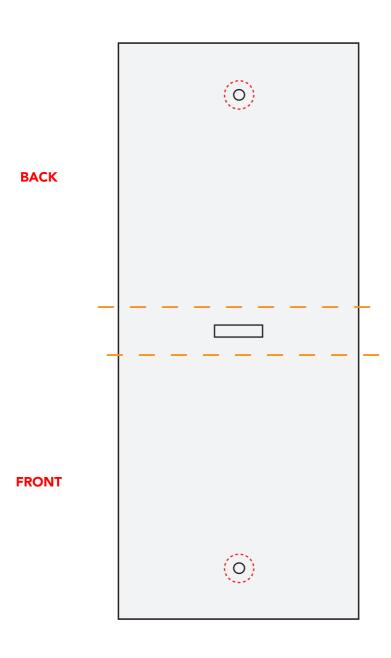


## **HANG TAG**

## Artwork Layout NOTE: ART SHOWN AT 100%

NOTE: ART SHOWN AT 100% Final Dimensions: 2.5" W X 6.0" H

Orange Dotted Line Marks Fold Line
Black line marks product edge
Red dotted line marks hole variance
DO NOT PRINT GUIDELINES



## **WRAP TAG**

## Artwork Layout NOTE: ART SHOWN A 70%

NOTE: ART SHOWN A 70% Final Flat Dimensions: 8.3" W X 2.5" H

Orange Dotted Line Marks Fold Line

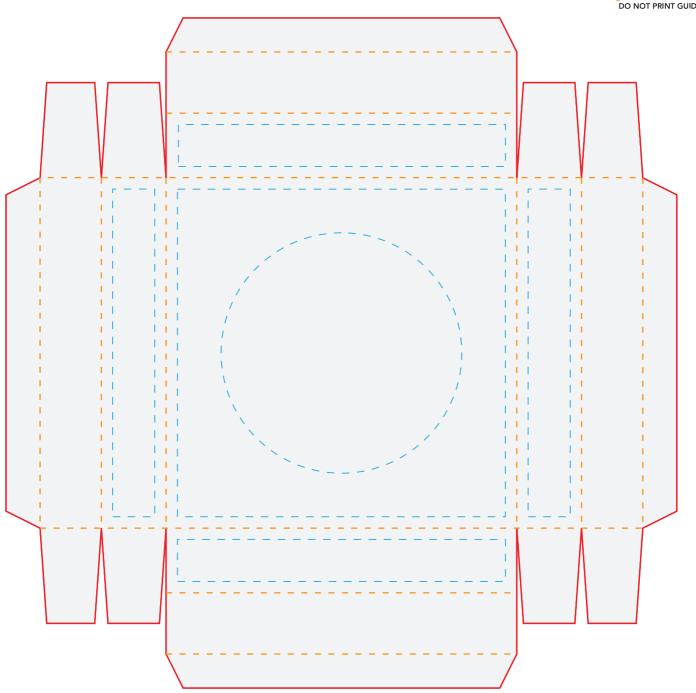
Black line marks product edge DO NOT PRINT GUIDELINES



## **SLIM SOCK BOX TOP OF BOX: EXTERIOR PRINTING**

## Artwork Layout NOTE: ART SHOWN AT 100%

All artwork must bleed to red line Orange dotted line marks fold line DO NOT PRINT GUIDELINES

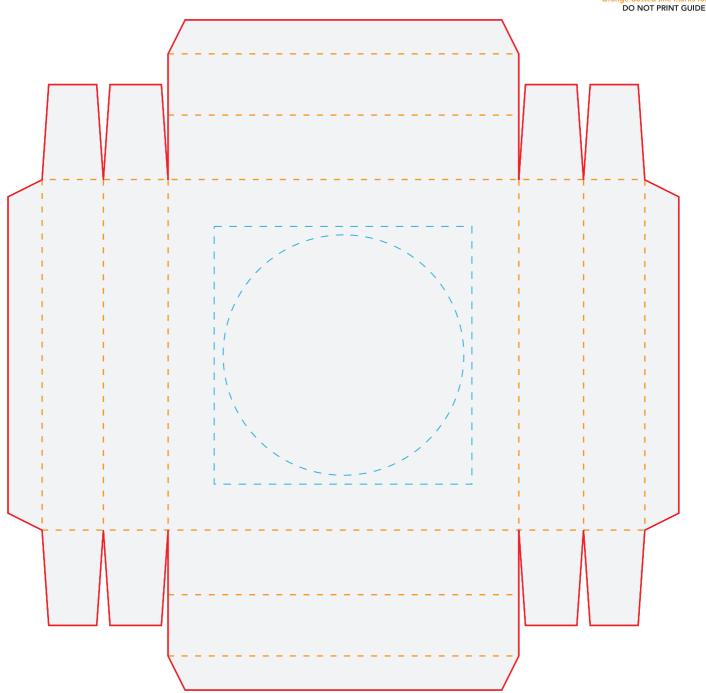


# SLIM SOCK BOX TOP OF BOX: INTERIOR PRINTING

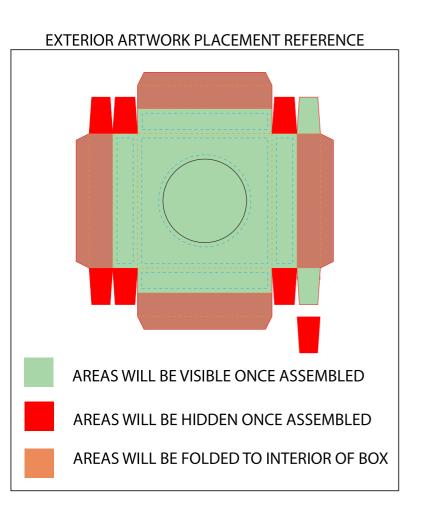
#### **Artwork Layout**

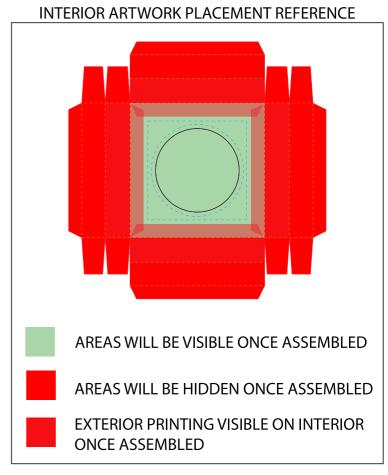
NOTE: ART SHOWN AT 100%

All artwork must bleed to red line
Orange dotted line marks fold line
DO NOT PRINT GUIDELINES



# SLIM SOCK BOX TOP OF BOX: ARTWORK REFERENCE

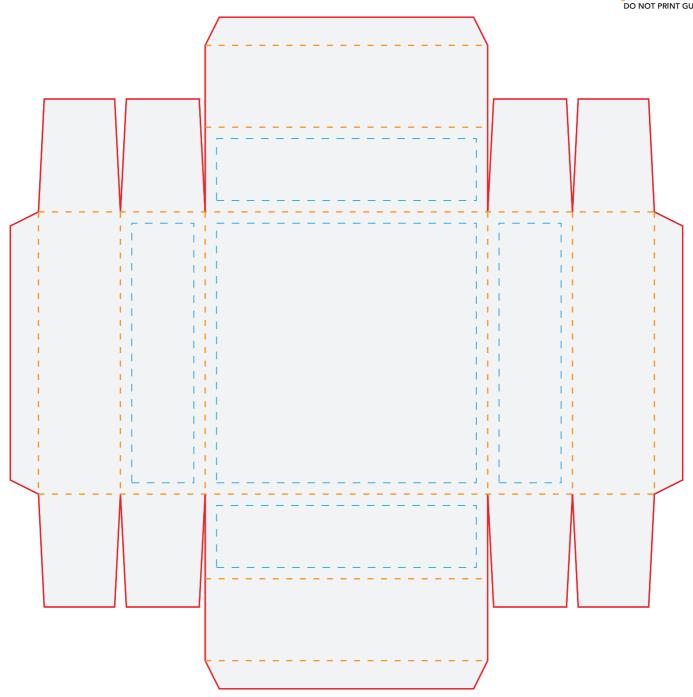




## **SLIM SOCK BOX BOTTOM OF BOX: EXTERIOR PRINTING**

## Artwork Layout NOTE: ART SHOWN AT 100%

All artwork must bleed to red line Orange dotted line marks fold line DO NOT PRINT GUIDELINES

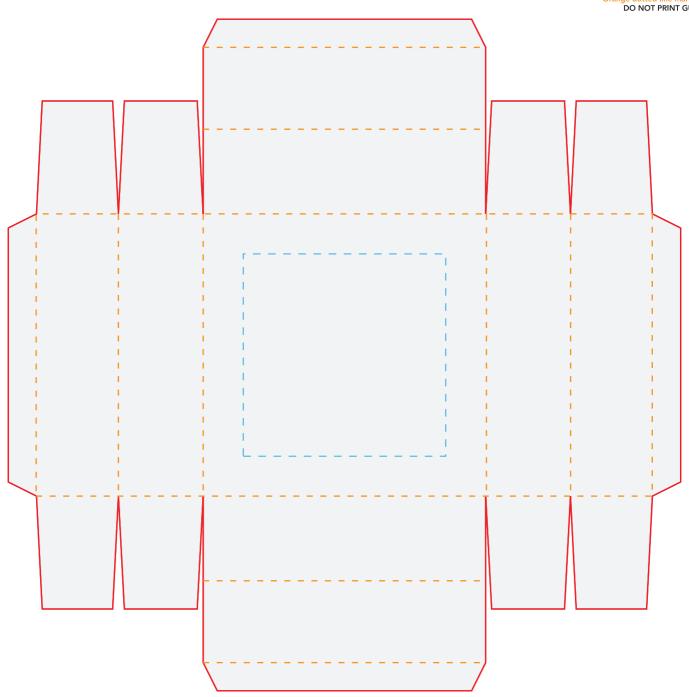


# SLIM SOCK BOX BOTTOM OF BOX: INTERIOR PRINTING

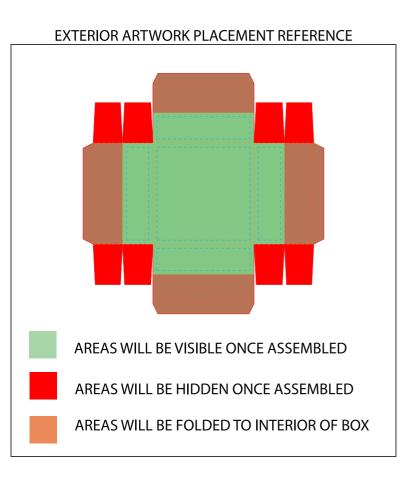
#### **Artwork Layout**

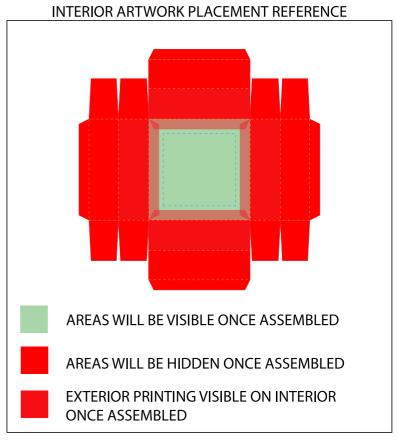
NOTE: ART SHOWN AT 100%

All artwork must bleed to red line
Orange dotted line marks fold line
DO NOT PRINT GUIDELINES



## SLIM SOCK BOX BOTTOM OF BOX : ARTWORK REFERENCE



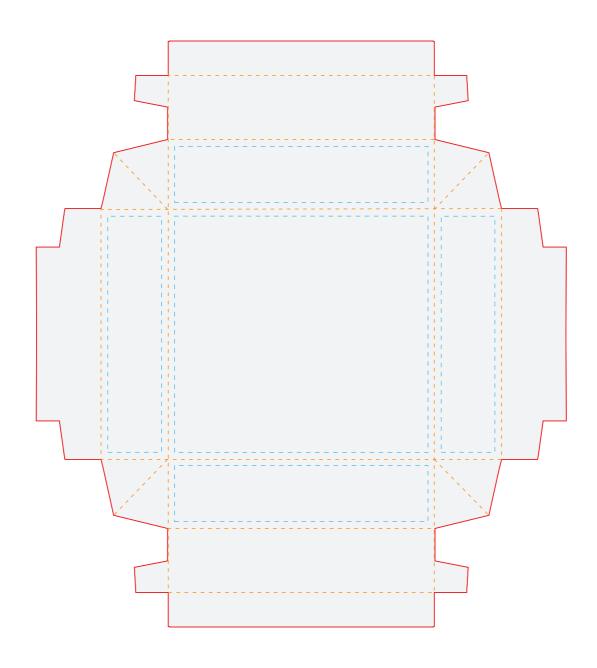


# STANDARD SOCK BOX TOP OF BOX: EXTERIOR PRINTING

#### **Artwork Layout**

NOTE: ART SHOWN A 60%

Blue dotted line marks artwork safe zone All artwork must bleed to red line Orange dotted line marks fold line DO NOT PRINT GUIDELINES

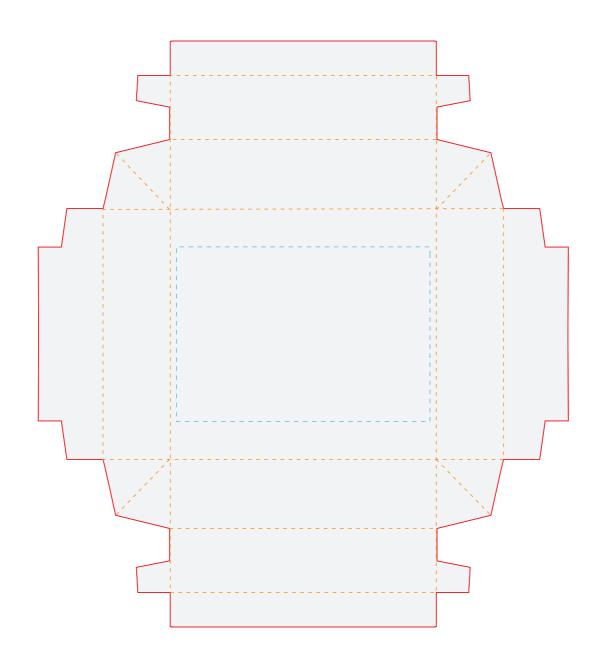


# STANDARD SOCK BOX TOP OF BOX: INTERIOR PRINTING

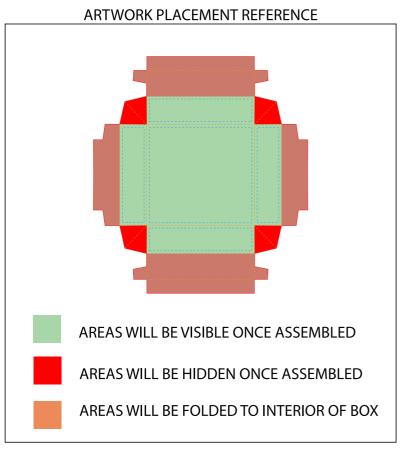
#### **Artwork Layout**

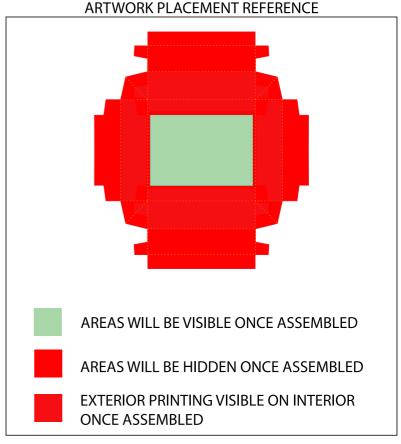
NOTE: ART SHOWN A 60%

Blue dotted line marks artwork safe zone All artwork must bleed to red line Orange dotted line marks fold line DO NOT PRINT GUIDELINES

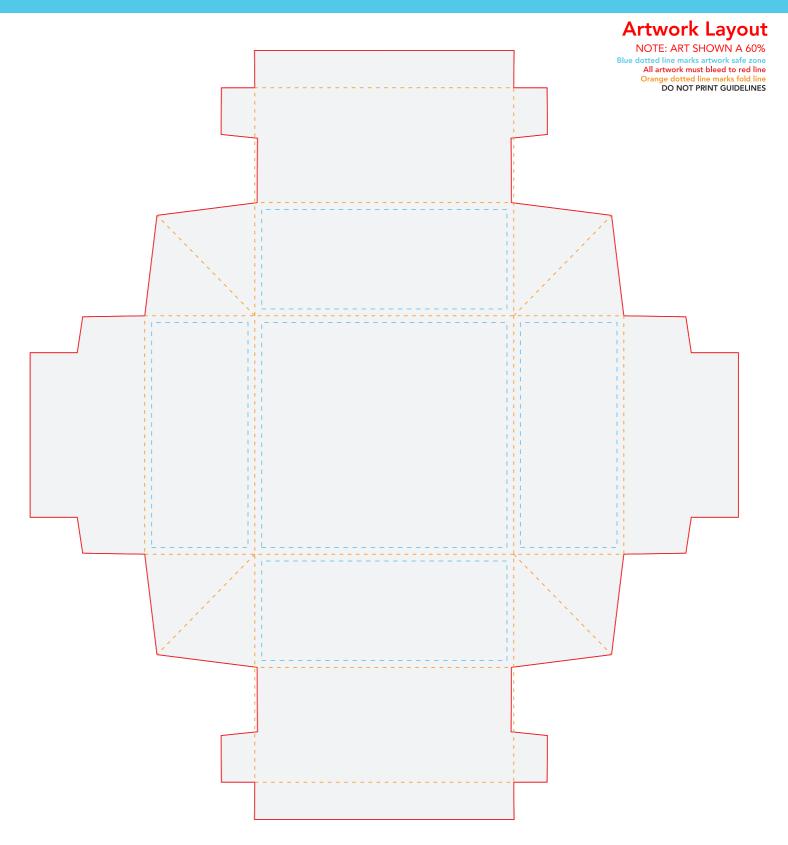


# STANDARD SOCK BOX TOP OF BOX : ARTWORK REFERENCE

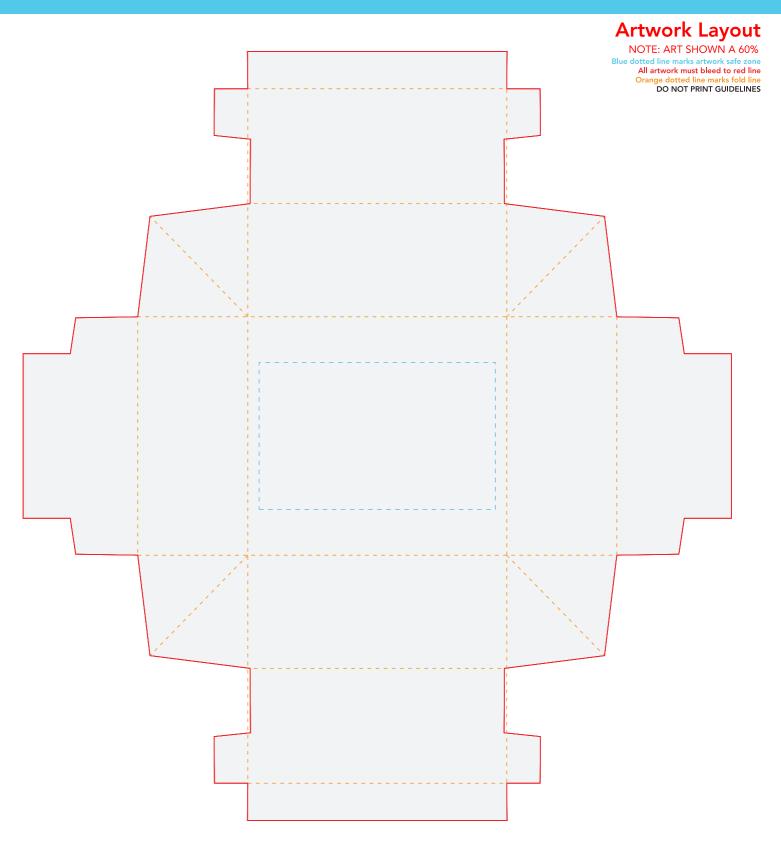




# STANDARD SOCK BOX BOTTOM OF BOX: EXTERIOR PRINTING



# STANDARD SOCK BOX BOTTOM OF BOX: INTERIOR PRINTING



# STANDARD SOCK BOX BOTTOM OF BOX : ARTWORK REFERENCE

#### ARTWORK PLACEMENT REFERENCE

# AREAS WILL BE VISIBLE ONCE ASSEMBLED AREAS WILL BE HIDDEN ONCE ASSEMBLED AREAS WILL BE FOLDED TO INTERIOR OF BOX

#### ARTWORK PLACEMENT REFERENCE

